GMD SD40-2 Sound Kit
Kit # 691-1238
Kit includes LokSound Select Decoder Speaker, Speaker housing and Plug

Remove the Jumper Carefully
DC Jumper Board
DC Jumper Removed

Press Sound board in place
The black socket is the top.

Solder wires to speaker

Speaker Supports
Press speaker housing onto posts
Press speaker onto posts
Plug wires into circuit board

Bowser Mfg, 1302 Jordan Ave, Montoursville PA  17754