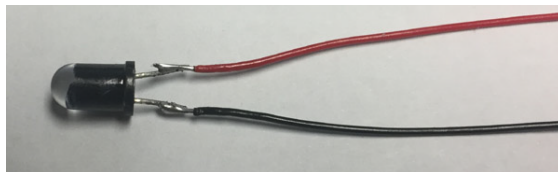
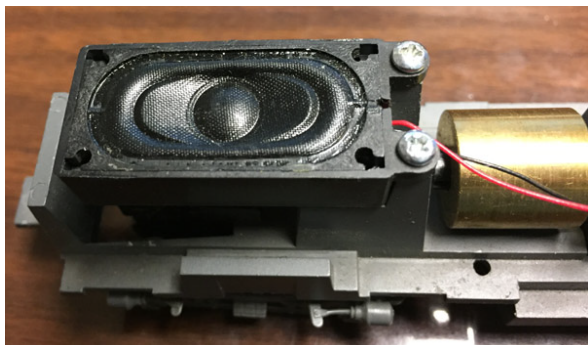


Bowser Mfg,
PO Box 322, Montoursville PA 17754

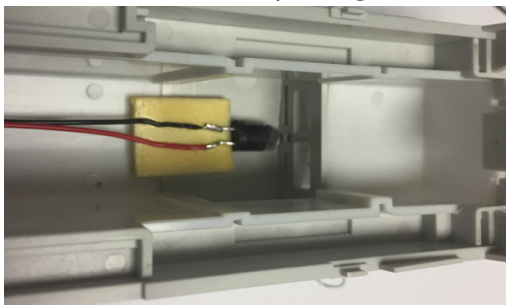
Instructions for Stewart Retro Fit Sound Kits EMd U25b #691-1240

Recommend using Kapton Tape. Do not use black electric tape

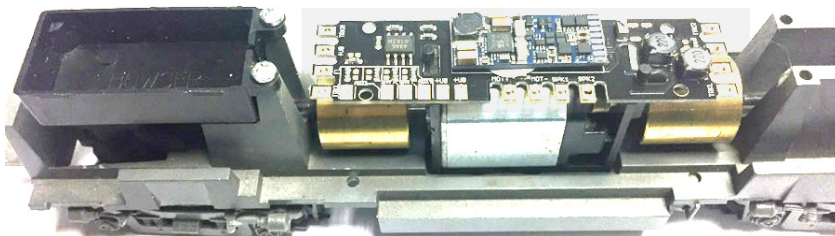
1. Remove The body from the chassis.
2. Remove the circuit board from the chassis. Keep the screws.
3. Press speaker into housing. Fasten to post with 2-56 screws that held the circuit board.
4. Cut the LEDs from the old circuit board. Solder thin wire on the legs of the LED. (Wire not included).



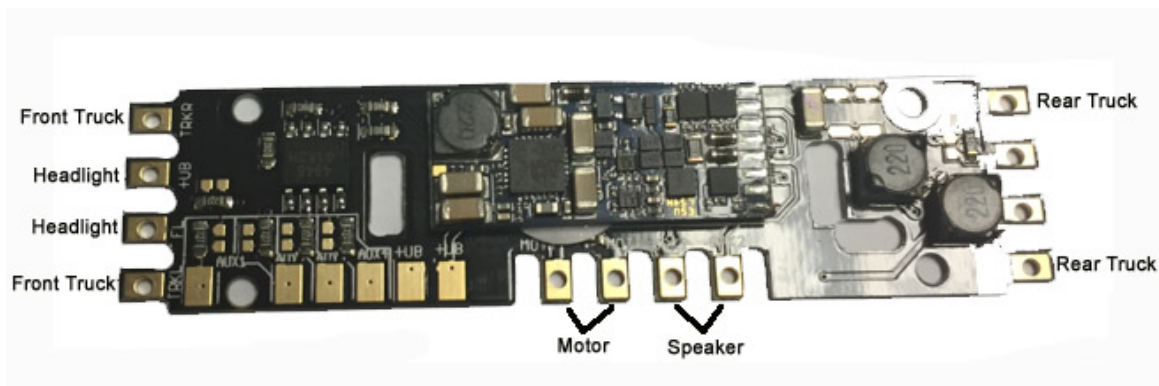
5. Place LEDs in body using double side tape.



6. Hold circuit board in place with foam tape or kapton tape



7. Solder wires per photo



LED and motor wires soldering.

LED's - if you solder and the LED does not light, reverse the wires. They are polarity sensitive.

Motor - if the loco runs in wrong direction reverse the motor wires.